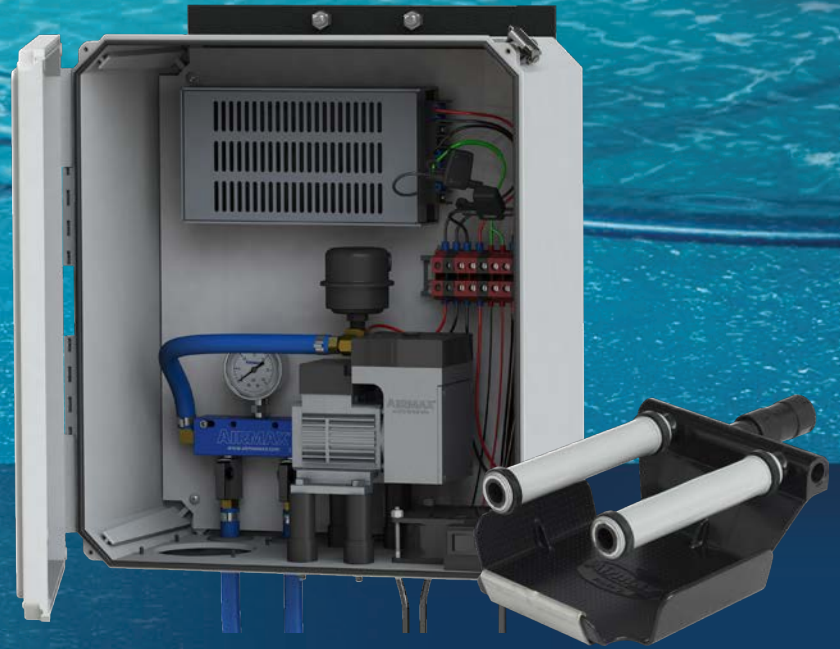


AIRMAX[®]



**SolarSeries™ Aeration System
Direct Drive**

Owner's Manual



OWNER'S MANUAL FOR:

SolarSeries Aeration System

DIRECT DRIVE



TABLE OF CONTENTS

SECTION	PAGE
1 System Components	3-4
2 System Installation	5-15
A.) Tools Required	5
B.) Select Location for the EasyMount System	5
C.) Post & Airline Installation	6-7
D.) EasyMount Main Assembly Installation	7-8
E.) Solar Panel Installation and Grounding	9-11
F.) Control Panel Installation & Wiring	12
G.) Connect Airlines	13
H.) Install ProAir Diffusers	14-15
I.) Finalize System Install	15
3 Initial Start-Up & Seasonal Operation	16-17
4 Maintenance	17
5 Troubleshooting	18
6 Replacement Parts	18-19
7 Warranty	20

See Video Instructions of the
Airmax SolarSeries Aeration
System Installation Online



Important Safety Instructions

- Read all assembly and operating instructions carefully.
- To reduce the risk of electric shock, ensure control panel shut-off switch is in the OFF position when connecting solar panel wiring or conducting any maintenance on the system.
- Repair or exchange of cables/power cords must be carried through by the supplier/manufacturer or certified repair technician.
- This unit has not been evaluated for use in swimming pool areas
- Airmax is not responsible for equipment damage or failure, losses, injury or death resulting from failure to follow safety precautions, misuse or abuse of equipment.

CAUTION

- Never attempt to modify system to run on any power source other than the provided Airmax SolarSeries equipment.
- Do not allow anything to rest on the power cords/cables
- Do not place the solar panel mounting system in a direct traffic path.
- Never override or "cheat" any electrical or mechanical devices.
- Never attempt any maintenance function that is not specified in the user manual.

- Never operate the system if unusual noises or odors are detected. Turn the external shut-off switch to the OFF position and call for service.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.

⚠️ GROUNDING INSTRUCTIONS – This product must be grounded according to the procedures outlined in the installation section(s). Grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is supplied with a grounding wire and harnesses with appropriate grounding features.

⚠️ WARNING

Check with a qualified electrician or serviceman when grounding instructions are not completely understood or when in doubt as to whether the product is properly grounded. Do not modify the grounding equipment provided with the system.

1. System Components

SolarSeries Aeration Components



SolarSeries Direct Drive Control Panel



SolarSeries SilentAir
Diaphragm Compressor

SolarSeries Solar Panel Components



SolarSeries
Solar Panels (2)



MC4 Cables
(pre-wired leads on back
of each panel)

ProAir® 2 Weighted Diffuser



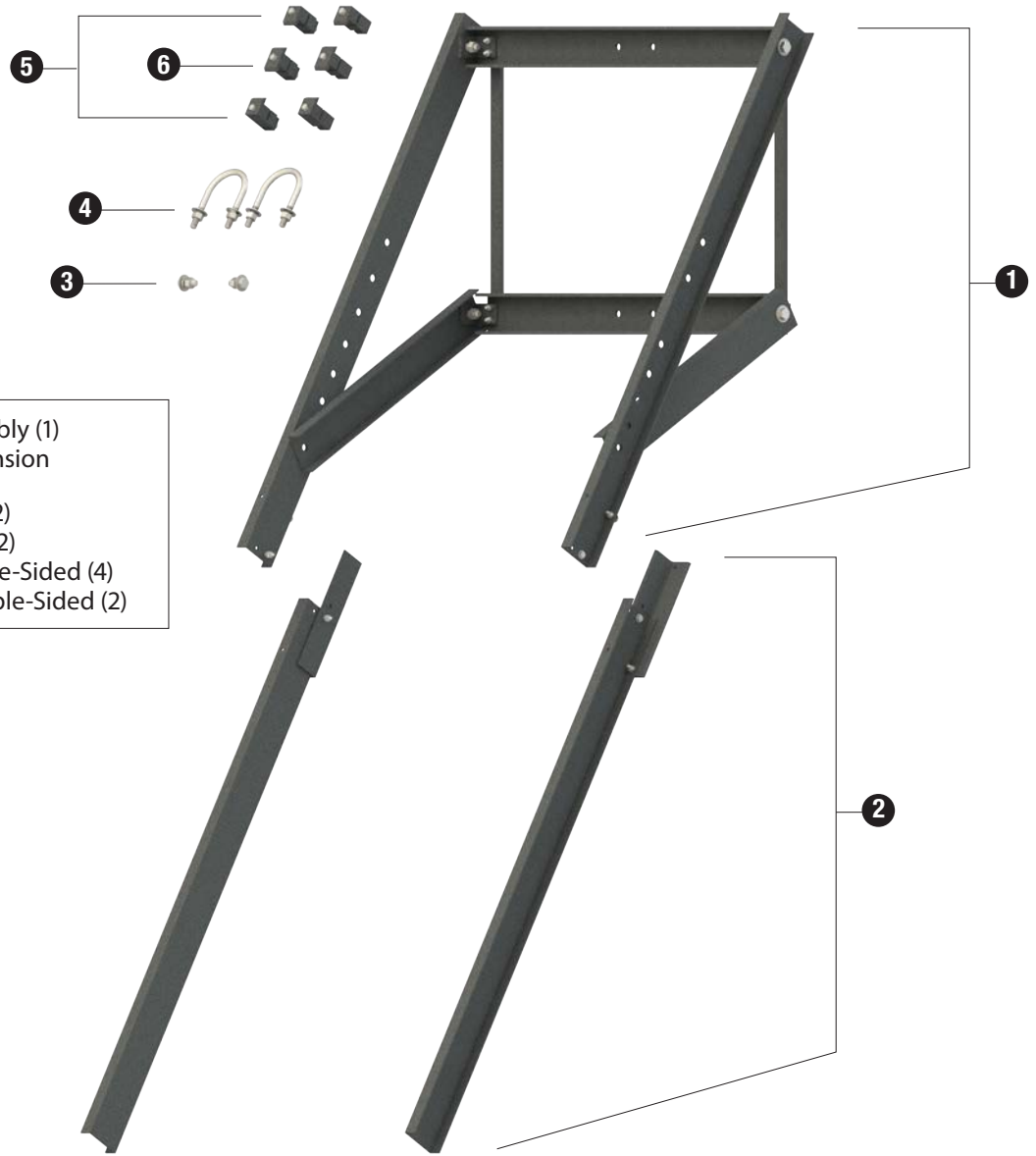
EasySet™ Airline



- Self-Weighted Airline: 5/8" 100' Roll (#510119): Lead-free weighted airline is made of durable PVC composite. Fish hook resistant and kink-free. Use from pond's edge to diffuser.
- Direct Burial Airline (sold separately): 5/8" 100' Roll (#510120) Flexible, yet kink-free. Bury from control panel and compressor to pond's edge when placing the control panel and compressor away from the pond.

*Depending on the type of installation, additional connector kits may be required. See section 6 for connector kits.

Airmax EasyMount™ Assembly Components



- 1. EasyMount Main Assembly (1)
- 2. Panel Support Rail Extension with Hardware (2)
- 3. Tilt Support Hardware (2)
- 4. U-Bolts with Hardware (2)
- 5. Solar Panel Clamp, Single-Sided (4)
- 6. Solar Panel Clamp, Double-Sided (2)

Grounding Hardware



Grounding Wire
12' Grounding Wire (1)



Grounding Lugs (2)



Ground Rod Clamps
1/2" Ground Rod Clamps (2)



Cable Ties (12)

2. System Installation

Tech Specs:	Running Amps	Volts	Max CFM	Power Cord	Max Pond Size	Max Depth	# Diffusers
SS20-DD	2	24v	1.0	N/A	2 Acres	20'	2

*Ponds greater than 2 Acres require multiple systems

A) Tools & Hardware Required: *(Not included with system)*

TOOLS

- Post Pounder
- Sledge Hammer
- Post hole digger or auger
- Wheelbarrow
- Shovel
- Rake
- Step Ladder
- 1/2" Drill (cordless or electric)
- 1/4" x 6" drill bit
- 5/8" x 6" drill bit
- 7/16" socket and ratchet
- 7/16" wrench
- 1/2" wrench
- 3/4" deep-well socket and ratchet
- 3/4" wrench
- 5/16" Nut driver or wrench
- #2 Phillips screwdriver
- #2 slotted screwdriver
- Tape measure
- Marker or pencil
- 4' level
- Cable cutters
- C-clamps or bar clamps (2 with a minimum 4" throat depth)
- Boat or raft
- Coast Guard-approved life jacket
- compass (or smart phone with compass app)
- Cardboard/blankets/towels to block solar panel energy during installation)
- 6-8 gallons of cold water (bucket or hose)

HARDWARE

- 2-1/2" dia. x 10' (min) Schedule 40 Galvanized Steel Pole (2.875" O.D. / 2.47" I.D.)
- 1/2" dia. x 8' copper grounding rod
- 1/2" dia. x 8" rebar (2) (recommended)
- Concrete bags - 60 lb (5) or 80 lb (4)
- 2 x 4 wooden block (6" - 8" long)
- 2 x 4 x 8' wooden studs for bracing posts during concrete cure time (4)
- 24" wooden stakes (4)
- 3" wood screws w/ appropriate drill tip (Torx, Phillips, etc)
- Electrical or duct tape

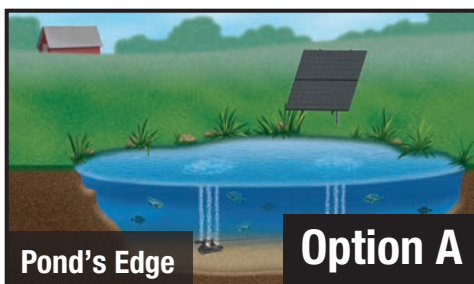
See Video Instructions of the
Airmax SolarSeries Aeration
System Installation Online



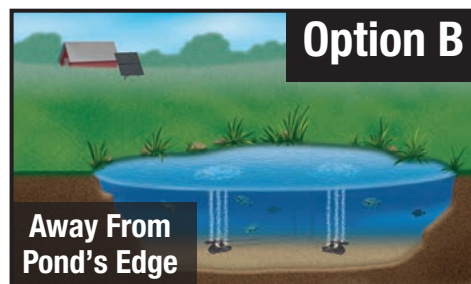
B) Select a Location for the Airmax EasyMount System

- Ensure that holes for the solar mounting pole will not interfere with any underground utilities.
- Locate the system away from irrigation sprinklers.

***Attention:** For airline runs longer than 100', connector kits are required (sold separately) See Replacement Parts (Pages 18-19)



No Direct Burial Needed



Direct Burial or Remote Manifold Needed

Option B with Remote Manifold

Use a single airline from control panel to shoreline with valves at pond's edge.



Learn about installing an optional
Remote Manifold Kit online at
airmaxeco.com/RemoteManifold

2. System Installation - Continued

C) Post & Airline Installation

- 1) Select a solar panel mounting location well above the high-water mark of the pond/lake with optimum southern exposure. Be sure that mounting location is clear of anything that may obstruct exposure such as trees & shrubbery, buildings, privacy fences, etc. (Fig 1).
- 2) **Offset from Magnetic South:** Often referred to as magnetic declination, your east/west pivot is determined by the difference between magnetic south (compass) and solar south (true south/south pole). First, start by using the National Oceanic and Atmospheric Administration (NOAA) website below to determine your declination (Fig. 2).

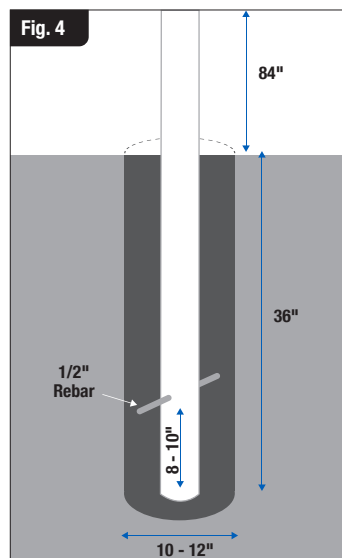
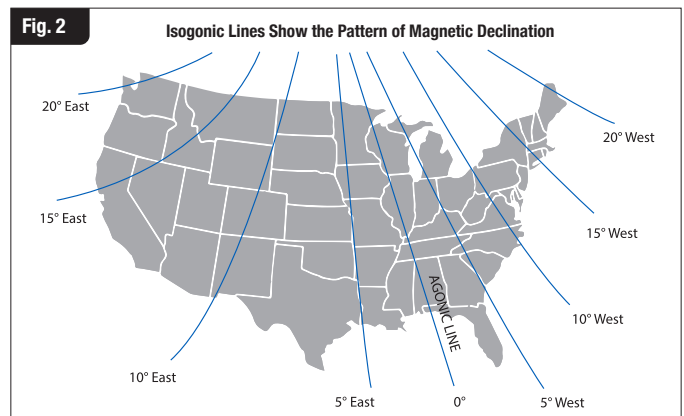
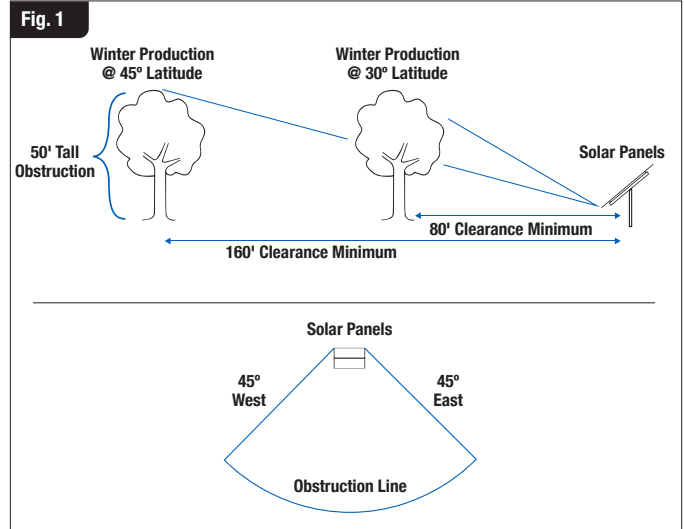
<https://www.ngdc.noaa.gov/geomag/calculators/magcalc.shtml>

Simply enter the site zip code in the **Location** field, click **Get & Add Lat/Lon**. Once the information auto-fills, click **Calculate** to find your declination. Be sure to note your latitude, as it will be used in a later step.
For example, zip code 48005 (Armada, MI):
Latitude = 42°, Declination = 7° 45' W.

- 3) Use a post-hole digger or auger to create a 10" - 12" diameter hole, 36" deep (min). This should leave you with approximately 84" above grade for your EasyMount Assembly.
Note: the hole can be bell-shaped at the bottom, but never at the top.
- 4) Use a 5/8" drill bit to drill a hole through the pole 8"-10" up from the bottom (it may be helpful to pre-drill a pilot hole with a smaller drill bit first). Insert 1/2" rebar into the hole so that an equal amount shows out each side. Keep the rebar in place with electrical tape/duct tape or a zip tie to keep it centered until post is set. This step is important to keep the post from rotating in the concrete under high wind conditions. We also advise against use of pre-cut cardboard tubes inside the holes for the same reason; the use of such tubes can lead to the entire cylinder of concrete rotating under windy conditions (Fig. 4).

- 5) Mix concrete and water in wheelbarrow according to the manufacturer's specifications.
- 6) Place the pole in the center of the hole and pour concrete into the hole until it is 4"-6" inches below grade; keeping concrete slightly below grade will prevent curbing, which can lead to heaving during springtime frost in colder climates.
- 7) Plumb pole with a level and brace using 2x4 studs, clamps and stakes (recommended). **Allow a minimum of 48 hours' cure time before installing the Airmax EasyMount Assembly and solar panels.**
- 8) Next, drive an 8' grounding rod into the ground 6"-8" away from the edge of the concrete, leaving approximately 6" exposed above grade. This will be used later in the grounding section of the installation procedure.
Note: Grounding rods can be driven below grade after the rest of the system is installed and properly grounded.

- 9) Before installing your EasyMount Assembly, we recommend trenching and placing your airline. Begin by trenching from one side of the post hole to the pond's edge, approximately 8" deep. The trench can be 10"-12" to one side of the post hole so as not to disrupt the curing concrete. (Fig. 9).



2. System Installation - Continued

- 10) Place airline in the trench from the pond's edge to the post making sure to leave 2'-3' extra for connections to the control panel hoses once it is mounted in a later step (Fig. 10).

Option A: (when distance between control panel and shore is less than 5')

Use EasySet weighted airline. There must be a separate run of airline for each diffuser that will be installed. Leave remaining airline coiled at the pond's edge.

Option B: (when distance between control panel and shore is more than 5')

Use Direct Burial airline. There must be a separate run of airline for each diffuser that will be installed. Join multiple sections of direct burial airline using 5/8" connector kits. First, slide two hose clamps onto one section of airline. Next insert the 5/8" insert adapter halfway into one section of airline and then insert into the next section of airline. Using a flathead screwdriver or nut driver, secure one of the hose clamps onto each half of the insert adapter.

Option B with Remote Manifold:

Refer to the Remote Manifold Kit manual or watch the installation video at airmaxeco.com/RemoteManifold for more information.

- 11) Backfill the trench in a few places to keep airline in place.

Fig. 10



D) EasyMount Main Assembly Installation

- Using a pencil or permanent marker, mark the post approximately 3" down from the top on the south side.
- If installing with one person, we recommend clamping a 2x4 block to the post at the 3" mark using a large clamp. This block will provide a shoulder/shelf for the upper beam of the EasyMount Main Assembly to rest on while installing the U-bolts in Step 3 (Fig. 2).
- First, rest the EasyMount Main Assembly upper beam on your clamp/block and secure in place using the two U-bolts, washers, lock washers and nuts. Tighten one half turn past hand tight using a 3/4" deep-well socket wrench. Secure the lower pole mount beam with the second U-bolt and tight one half turn past hand tight. Leave the U-bolts loose enough to pivot the assembly (Fig. 3).
- Next, pivot the EasyMount assembly in the desired direction to face solar south, based on the recommended angle for your region, and tighten all four U-bolts securely using a 3/4" deep well socket wrench.
- Use the latitude of your region to set the optimal tilt angle (Fig. 5A). Some smart phone compass apps will include your latitude and longitude on the screen, OR you can refer back to the NOAA website from the previous section to find your latitude.

a) If you will not be running your system in winter months, then simply use your latitude as your reference point and set your tilt angle to the angle closest to your latitude (i.e. 42° latitude = 40° tilt angle setting).

b) If you plan to run your system all year, use your latitude and add between 10°–15° when setting your tilt angle to get optimum performance when daylight hours are at their shortest. For example, 42° latitude could be set to the 55° or 60° setting on the EasyMount support rail; this will give you the optimum tilt angle in winter months when daytime hours are considerably shorter (Fig. 5B).

Note: Airmax recommends leaving your tilt angle set for optimum performance during the winter months when daylight hours are reduced by nearly 50%. The solar panels will receive ample sunlight in the other seasons to effectively power the system even when adjusted for winter operation.

Fig. 2



Fig. 3



Fig. 5A

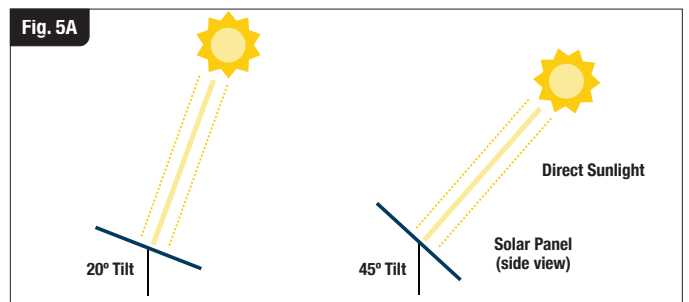


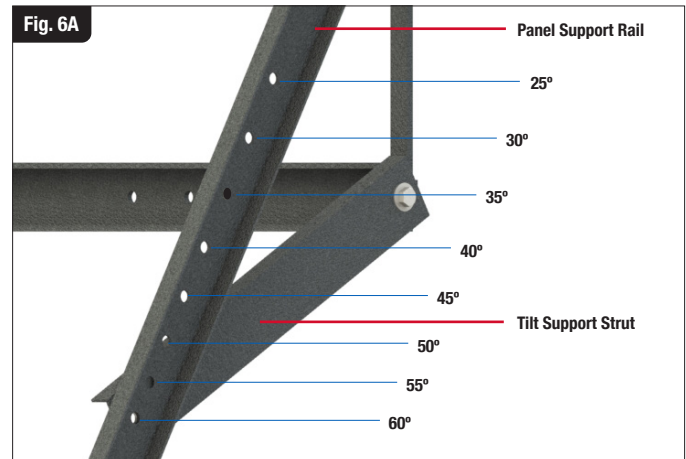
Fig. 5B

RECOMMENDED TILT ANGLE

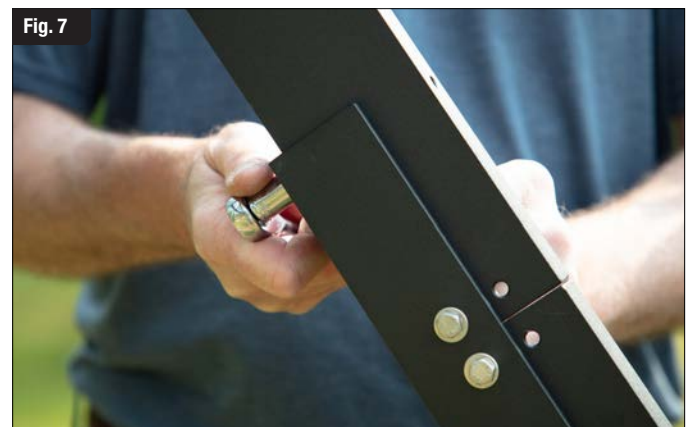
Latitude	Tilt Angle Setting
0° to 19° (Vietnam – Thailand)	25° or 30°
20° to 25° (Hawaii – S. Florida)	35° or 40°
26° to 30° (S. Texas – N. Florida)	40° or 45°
31° to 35° (Mid-Texas – N. Georgia)	45° or 50°
36° to 40° (S. Nevada – New Jersey)	50° or 55°
41° to 45° (S. Idaho – Northern Michigan)	55° or 60°
46° to 50° (S. Washington – S. Canada)	60°
51° to 65° (S. Canada - Northern Alaska)	60°

2. System Installation - Continued

- 6) Next, remove the tilt support hardware from the temporary location on the support rail. Align the hole on the tilt support strut with the desired hole on the support rail (**Fig. 6A**). The recommended angles shown in the table (**Fig. 5B**) are based off the difference from the horizontal plane. Tighten completely using two 3/4" wrenches (**Fig. 6B**). Repeat for the opposite side.



- 7) Continue by installing a panel support rail extension. First, remove the bolts, lock washers and nuts from the end of the rail extension connector to attach to the panel support rail. Tighten using one 7/16" wrench and one 7/16" socket wrench (**Fig. 7**). Repeat for the opposite side.



- 8) Lastly, tighten the four pivot bracket bolts using a 3/4" socket wrench (**Fig. 8**).



E) Solar Panel Installation & Grounding

CAUTION: To prevent possible injury, cover solar panels with either cardboard, blankets, or towels to prevent any voltage transmission through solar panel cables during installation.

Avoid installing solar panels on windy days to prevent possible accidental damage to equipment.

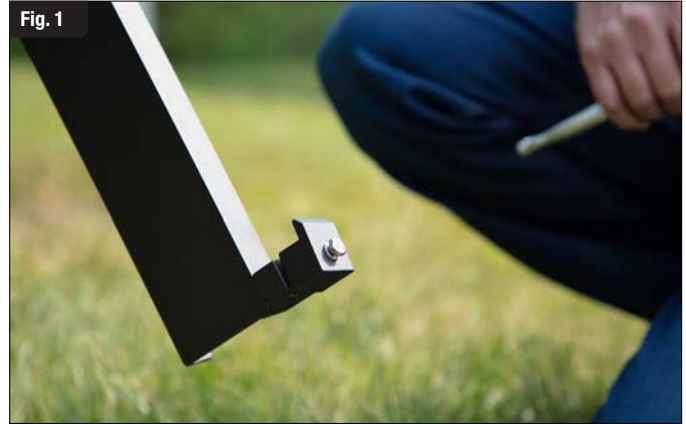
1) First, position a single-sided solar panel clamp at the bottom edge of one panel support rail extension and tighten using a 7/16" wrench. Do not tighten the top hex bolt as you will need room to slip the bottom edge of the solar panel frame into the clamp (Fig. 1). Repeat for the second panel support rail extension.

2) Temporarily position one double-sided solar panel clamp at the joint between the panel support rail and the rail extension; hand tighten only at this time (Fig. 2). Place the second double-sided clamp in the same position on the opposite support rail.

3) Next, position a single-sided solar panel clamp at the top edge of one panel support rail and hand tighten only (Fig. 3). Repeat for the last single-sided clamp.

4) Position the first solar panel so that it rests on the lower single-sided clamps. It does not matter which side the wiring junction box faces, as long as the second solar panel is positioned in the same manner once installed in Step 6. See orientation in (Fig. 4). After ensuring the solar panel frame is seated beneath both clamps, hand tighten each clamp.

Note: We recommend using two people when handling and installing solar panels.

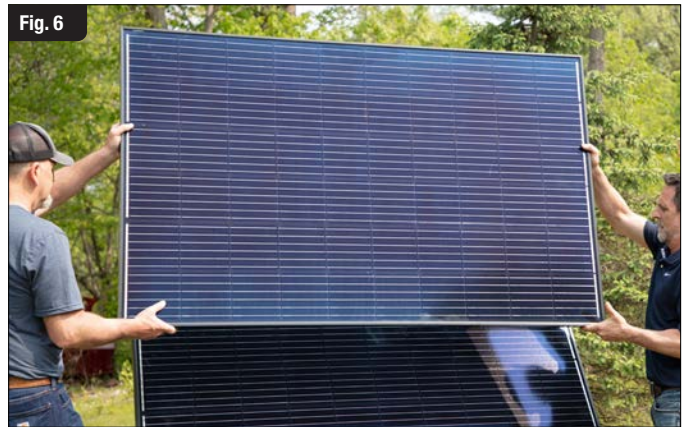


2. System Installation - Continued

- 5) Next, loosen the double-sided clamp from the rail on each side. Then position the clamps so that they seat against the top frame of the solar panel. Secure clamps to the rail but leave the top hex bolt loose to allow for positioning of the next solar panel (Fig. 5).



- 6) Position the second solar panel atop the double-sided clamps, making sure that the wiring junction box faces the same direction as the lower panel and hand tighten. Then slide the top two single-sided clamps down until they seat against the top frame of the upper solar panel. Secure the clamp to the rail with a 7/16" wrench, but leave the top hex bolts only hand tight (Fig. 6).

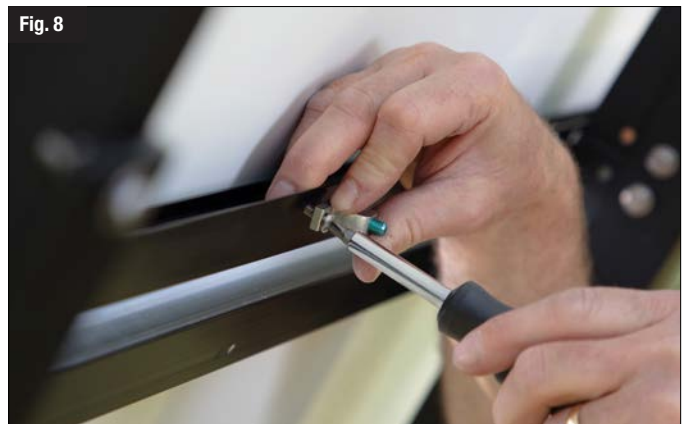


- 7) Use your tape measure to center both the upper and lower solar panels widthwise on the panel support rails. It should measure approximately 17-1/2" from panel support rail to the edge of the solar panel on each side. Once the panels are properly centered, secure all clamps using a 7/16" wrench but do not over tighten. Ensure that you have tightened all bolts securing the clamps to the rail as well as the upper bolts securing the solar panels in place (Fig. 7).



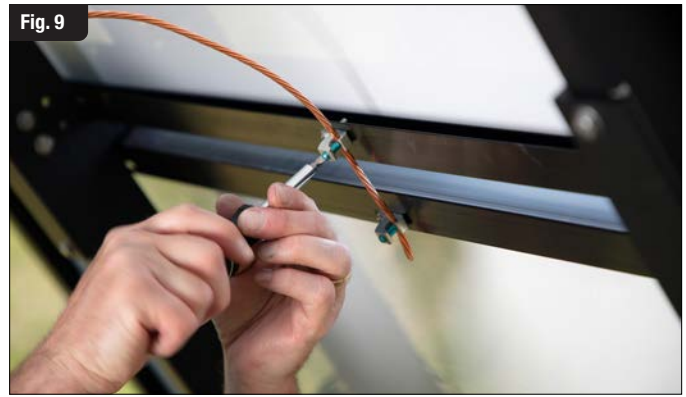
GROUNDING YOUR SYSTEM

- 8) First, attach a grounding lug to the center grounding location of each solar panel using the screw and nut provided (Fig. 8). Tighten each using a Phillips screwdriver.



2. System Installation - Continued

- 9) Feed one end of the 12' copper grounding wire through each of the solar panel grounding lugs and secure using a slotted screwdriver (**Fig. 9**).



- 10) Next, slide one ground rod clamp onto the opposite end of the 12' copper grounding wire. Loosen the bolt on the ground Rod clamp and attach it to one of the upper U-bolts on the EasyMount assembly and secure in place (**Fig. 10**), making sure the grounding wire is making good contact with the U-bolt. Be sure to leave some slack in the cable in case the solar panel tilt angle should ever be changed.



- 11) Feed the remainder of the grounding cable down the pole and attach in 3–4 places using the zip ties provided (**Fig. 11**).



- 12) Last, feed the grounding cable through a ground rod clamp (**Fig. 12**) and secure in place on top of the grounding rod. Excess cable can be cut and discarded or buried.



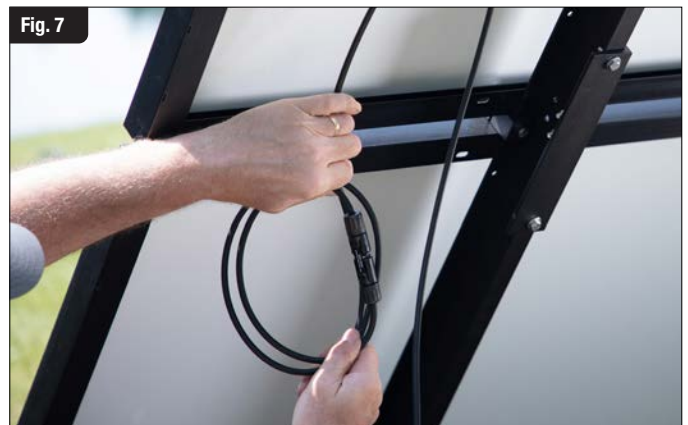
F) Control Panel Installation & Wiring

OPTIONAL FINAL GRADE AND SURFACE PREP: To prevent possible damage to equipment during lawn maintenance AND to prevent shading from vegetation growth, the immediate areas beneath and around your Airmax SolarSeries assembly can be prepared with ground fabric and finished with stone or mulch.

- 1) First, measure 6"-8" down from the lower pole mount beam of the EasyMount assembly and use a marker or pencil to make a mark on the post on the side opposite the solar panels.
- 2) Position the upper mounting plate of the control panel on the on the mark and use a 9/16" wrench to secure in place with a U-bolt and two nuts (**Fig. 2**).
- 3) REPEAT Step 2 for the lower mounting bracket. Make sure both the upper and lower U-bolts are secure, but do not overtighten. When secured, the control panel should be parallel to the solar panels.
- 4) Make sure the internal shut-off switch is in the OFF position.
- 5) Attach the T-Branch connectors to the positive (+) and negative (-) MC4 cables on each solar panel junction box. Then attach the T-Branch connectors to the corresponding leads on the control panel (**Fig. 5**).

- 6) Finally, route the the control panel grounding wire up to the 1/2" ground rod clamp that is secured to he upper u-bolt on the EasyMount main assembly. Loosen the bolt and feed the end of the control panel ground wire into the clamp and re-secure (**Fig. 6**).

- 7) We recommend using the zip ties provided to secure the MC4 cables to the solar panels. This will help prevent possible wear or chafing of the cable sheathing during windy conditions (**Fig. 7**).



G) Connect Airlines

1) Connect Airlines to the Manifold Hoses

Option A & B: Insert one side of a 3/8" to 5/8" coupler into the 5/8" weighted or direct burial airline and secure with a hose clamp. Then insert the other side of the coupler into the manifold hose and secure with a hose clamp. Repeat for the remaining manifold hose (**Fig. 1**).

Option B with Remote Manifold:

Refer to the Remote Manifold Kit manual or watch the installation video at airmaxeco.com/RemoteManifold for more information.



H) Install ProAir Diffusers

- 1) Unroll the EasySet weighted airline and remove any twists. Join enough sections of weighted airline, using 5/8" connector kits, so that the airline can rest on the bottom of the pond, from the pond's edge out to the planned location for each diffuser. For Option B installations, connect the weighted airline to the direct burial airline or Remote Manifold Kit at the pond's edge (**Fig. 1**).

Note: Diffusers should be placed equally apart or in areas of low water movement for optimum performance. If you need help choosing the correct location for your diffusers, please contact Airmax or your local dealer.



Fig. 1

- 2) Assemble and Connect ProAir Diffusers

See the ProAir Diffuser manual for assembling and connecting the diffusers.



Fig. 2

- 3) Start the Aeration System

Turn the internal switch to the ON position. Close the ball valve providing airflow to the second diffuser. Provided there is sufficient sunlight to begin powering the compressor, airflow will be sent to the first diffuser (**Fig. 3**).

Note: It is helpful to have the diffuser emitting air while setting it in the waterbody in the next step so that proper placement can be determined through a visible bubble pattern.



Fig. 3

2. System Installation - Continued

4) Install the ProAir Diffusers

Option A:

Installing Diffusers From a Boat/Raft (Fig. 3A): Have one person on shore guiding the airline as a second person, using a boat or raft, extends the airline out to the area of the pond where the diffuser will be located. Gently lower the diffuser to the pond bottom using the weighted airline to ensure that the ProAir 2 diffuser remains in the upright position. You may also choose to thread nylon rope through the diffuser manifold and use the nylon rope to gently lower the diffuser until it reaches the pond floor. Release one side of the nylon rope and remove. Repeat until all diffusers are in position.

Option B:

Installing Diffusers From Shore (Fig. 3B): For smaller ponds you may choose to install the diffusers from shore. Have one person guide the airline while another walks around the pond with the diffuser. Then thread nylon rope through the diffuser manifold handle. Use the nylon rope and airline to gently guide the diffuser into place. Once set, release one side of the nylon rope and pull to shore. Repeat until all diffusers are in position.

5) REPEAT Steps THREE and FOUR for the second diffuser.

Fig. 3A



Fig. 3B



I) Finalize System Install

- 1) Bubbles should be noticeable on the pond's surface from the diffuser locations. Adjust the airflow valves on the compressor manifold (**Fig. 1**) (For Option B with Remote Manifold, do this step at the remote manifold). Once an adjustment is made, you may need to wait several minutes to see the results at the diffuser location(s).

Note: Deeper placement of diffusers and longer runs of airline will require more flow.

Fig. 1



- 2) Close the control panel door and secure the top and bottom door latches (**Fig. 2**). Inspect all airline connections in the trench and at the manifold hoses to ensure all hose clamps are secure and free of leaks. Backfill the remainder of the trench from control panel to shore.

Fig. 2



3. Initial Start-Up & Seasonal Operation

WHENEVER TURNING THE SYSTEM ON OR OFF, REFER TO THE STEPS BELOW TO ENSURE POWERING UP AND SHUTTING DOWN FOLLOW THE CORRECT ORDER TO AVOID DAMAGE TO SYSTEM COMPONENTS.

- **POWERING UP**

Complete installation, maintenance or troubleshooting with power **OFF**.

Turn the **INTERNAL** switch to the **ON** position

- **SHUTTING DOWN**

Turn the **INTERNAL** switch to the **OFF** position

▲ The circulation of poor quality, low oxygen, deep water to the pond's surface can introduce harmful gases and by-products into the previously healthy upper regions of the water column. These by-products can make the upper regions unfit for aquatic life and could result in fish kill.

Initial Start-Up Procedure To Prevent Fish Kill:

Follow this procedure anytime system has been shut off for an extended period of time.

DAY 1: Run system for 30 minutes; turn system off for remainder of day.

DAY 2: Run system for 1 hour; turn system off for remainder of day.

DAY 3: Run system for 2 hours; turn system off for remainder of day.

DAY 4: Run system for 4 hours; turn system off for remainder of day.

DAY 5: Run system for 8 hours; turn system off for remainder of day.

DAY 6: Begin running system continuously, 7 days/week

If operating during the winter season, condensation could cause airlines to freeze. If so:

- 1) Determine which ball valve controls the airline containing the blockage and leave that valve in the open position while closing the other.
- 2) Turn off power at the internal switch, then loosen the hose clamp at the flex tube that attaches to the underground airline. Disconnect the blue flex tube from the airline.
- 3) Pour approximately 1 cup of isopropyl alcohol into the airline, allowing the alcohol to pass down into the underground airline.
- 4) Re-attach the flex tube to the airline and turn the internal switch to the ON position. Allow the compressor to run until the airline is free of ice.

3. Initial Start-Up & Seasonal Operation - Continued

SUMMER OPERATION

To reduce the risk of fish kills in hot summer months and for optimum aeration benefits, Airmax SolarSeries Aeration Systems should run for as many hours as possible throughout the summer.

WINTER OPERATION

Owner assumes all responsibility for operating Airmax Aeration Systems during winter months. Operating in freezing conditions on an ice-covered pond will cause large open water areas at diffuser sites. Ice thickness around open areas will be much thinner than the surrounding areas. Airmax strongly recommends that "Danger - Thin Ice" be posted at frequent intervals around pond.

IF YOU CHOOSE TO TURN YOUR SYSTEM OFF FOR THE WINTER, SIMPLY TURN THE INTERNAL SHUT-OFF SWITCH TO THE OFF POSITION.

4. Maintenance

Airmax Aeration Systems are designed for low-maintenance and require minimal scheduled maintenance. Control panel inlets and outlets should be kept free of debris and weed growth allowing normal ventilation.

- Always turn off system before performing any maintenance or troubleshooting.
- Always turn off system and refer servicing to a qualified electrician when cord is damaged or frayed or when compressor, compressor fan, or other electrical components are producing unusual noises or odors.
- Always use parts that are supplied or approved by Airmax, Inc. Use of other parts may result in poor performance and could create a hazardous situation.

Note: Local environmental conditions may require more frequent maintenance.

WARNING: Compressors are equipped with a thermal overload switch. If temperature becomes high enough to trip the overload, the compressor will shut down.

EVERY 3-6 MONTHS

AIR FILTER: Replace compressor air filter.

COOLING FAN: Check to ensure that the cooling fan is operating. Cool air should be pulled in through the bottom of the control panel and blown over the compressor.

PRESSURE GAUGE: Mark pressure gauge PSI upon initial start-up. Check to verify pressure has not significantly risen above or dropped below the initial reading. Typical operation will range between 4 – 8 PSI depending on depth.

PRESSURE RELIEF VALVE: Check to ensure air is not escaping from the valve and replace valve if needed.

EVERY 24-36 MONTHS

MEMBRANE STICKS: We recommend inspecting and/or cleaning the membrane diffuser sticks every 24-36 months, especially anytime the pressure gauge reading is significantly higher than normal or if there is a reduction of bubbles from the diffuser. To clean, use Airmax D-Scale™ (#530298) and a soft cloth.

EVERY 4 YEARS

MAINTENANCE KIT: We recommend installing a compressor maintenance kit every 4 years to maintain proper compression and airflow from the compressor.

5. Troubleshooting

IF COMPRESSOR IS NOT OPERATING:

ISSUE	CHECK	LIKELY CAUSE	CORRECTION
Power OFF	Check switch inside control panel	Switch is in the OFF position	Turn switch to the ON position
Solar Panels Obstructed	Check solar panel surface	Debris on solar panel	Clear solar panel of snow, leaves, or other obstructions
	Check the area in front of panel surface	Vegetation blocking exposure	Cut or remove vegetation

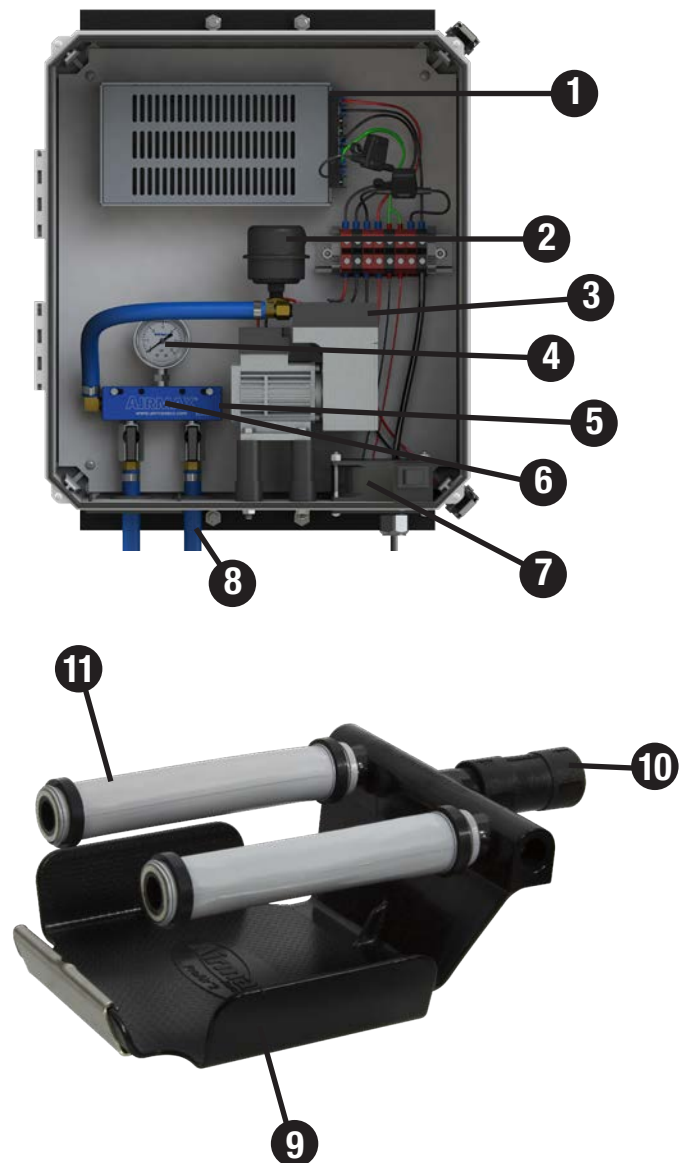
IF COMPRESSOR IS OPERATING:

ISSUE	CHECK	LIKELY CAUSE	CORRECTION
No bubbles to any diffuser plates.	Check for leaks in airline	Loose clamp/connection	Tighten hose clamp
	Check position of ball valves	Ball valves restricting airflow	Open ball valves to allow more airflow
	Check for airflow at end of blue flex tubes	Water in weighted airline	Purge airlines individually by closing one ball valve completely to purge airline. Repeat for second diffuser.
No bubbles to some diffuser plates.	Check position of ball valves	Ball valve restricting airflow	Open ball valve to allow more airflow
	Pull and inspect diffuser for debris	Debris or pond weeds interrupting airflow	Clean or replace diffuser sticks

6. Replacement Parts / Accessories

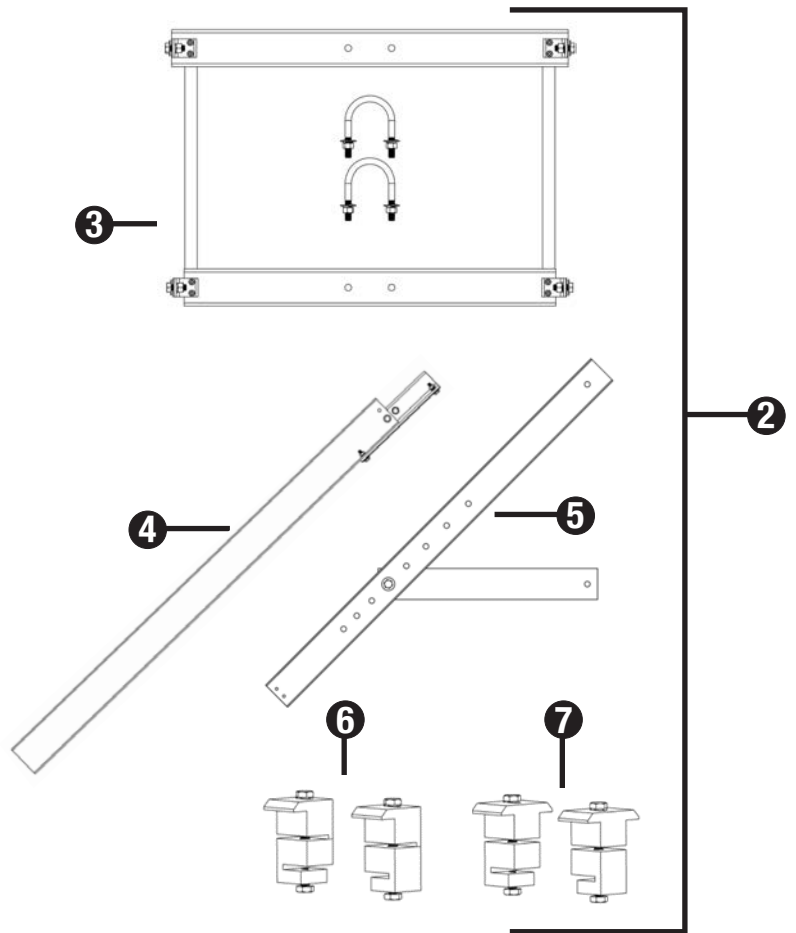
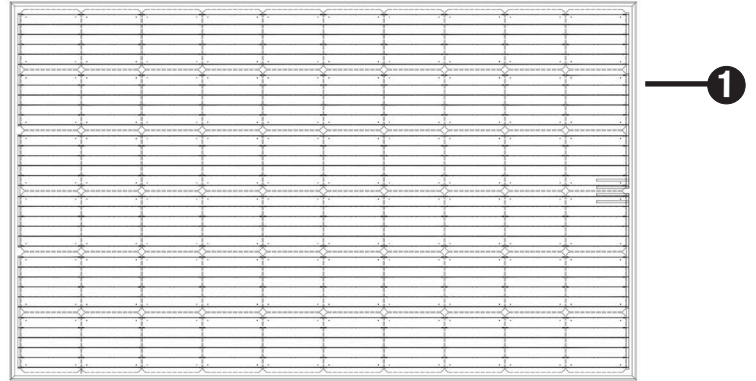
SolarSeries Direct Drive Replacement Parts

1. #654808 – DC/DC Converter
2. #510150 – Air Filter, Complete
#510151 – Air Filter Media Only (not pictured in diagram)
3. #601200 – Airmax SilentAir Compressor, 24v DC
4. #490272 – Pressure Gauge, 2" liquid filled
5. #654130 – Pressure Relief Valve, 15 PSI
6. #654125 – 2 Port Manifold Assembly
7. #654123 – Cooling Fan, 24v
8. #490191 – 3/8" Flex Tube Assembly
9. #490333 – Diffuser Sled
10. #490340 – Check Valve
11. #510168 – PTFE 6" Membrane Stick
12. #600194 – Airmax 4-Port Remote Manifold Kit (not pictured in diagram)
13. #510119 – 5/8" Weighted Airline, 100' Roll (not pictured in diagram)
14. #510120 – 5/8" Direct Burial Airline, 100' Roll (not pictured in diagram)
15. #490205 – 3/8" to 5/8" Connector Kit (not pictured in diagram)
16. #490206 – 5/8" Connector Kit (not pictured in diagram)



**SolarSeries EasyMount
Assembly Replacement Parts**

- 1. #653911 – Solar Panel
- 2. #654117 – EasyMount Assembly Complete
- 3. #654116 – EasyMount Post-Mount Assembly
- 4. #654119 – EasyMount Rail Extension
- 5. #654126 – EasyMount Support Rail & Support Strut
- 6. #654127 – EasyMount Single-Sided Clamp
- 7. #654128 – EasyMount Double-Sided Clamp



Airmax, Inc.

Airmax Aeration Systems

United States Limited Warranty

Airmax, Inc. warrants to the original purchaser (the end user) of any Airmax SolarSeries Aeration System manufactured by Airmax, Inc. that any component which proves to be defective in materials or workmanship, as determined by the factory within 3 years (compressor, electrical components & mounting hardware) / 5 years (diffusers, airline) / 10 years (enclosure deterioration) / 25 years* (solar panels) from the original purchased date, will be repaired or replaced at no charge with a new or remanufactured part, and returned freight prepaid. The end user shall assume all the responsibility and expense for removal, packaging, and freight to ship to Airmax, Inc. to determine the warranty claim and for all reinstallation expenses.

The warranty is void in cases where damage results from: improper installation, improper wiring, alteration, lightning, careless handling, misuse, abuse, disassembly of motor or failure to follow maintenance or operating instructions. Modification or repair by an unauthorized repair facility will void the warranty.

In no case will Airmax, Inc. or its dealers accept responsibility for any costs incurred by the user during installation, removal, inspection, evaluation, repair, parts replacement, or for return freight. Nor will any liability be accepted for loss of use, loss of profits, loss of goodwill, for consequential damage, or for personal injuries to the purchaser or any person.

In the event of problems believed to be covered under warranty, it will be necessary to notify the dealer who will try to help resolve the problem and who may contact the factory for additional assistance. If it is concluded that there may be a defect which may be covered under warranty, it will be necessary to get a Return Material Authorization (RMA) from the dealer before shipment. Freight collect shipments will not be accepted by the factory on warranties or repairs.

The product or part(s) must be returned freight prepaid, to the factory, as directed, and in its original packaging or in a container which will prevent damage. Parts returned under warranty and damaged during shipping will not be covered under warranty for the shipping damage. If the factory evaluation of the returned goods concludes that the failure is due to defects in materials or workmanship, the part or parts in question will be replaced under warranty with new parts, remanufactured parts, or will be repaired at the factory's option. The warranty period for all parts supplied under warranty will terminate at the end of the original product's warranty. All warranty shipments from the factory will be shipped freight prepaid.

Warranty registration is HIGHLY recommended.

No implied warranties of any kind are made by Airmax, Inc. for its products, and no other warranties, whether expressed or implied, including implied warranties of merchantability and fitness for a particular purpose, shall apply. Should an Airmax, Inc. product prove to be defective in materials or workmanship, the retail purchaser's sole remedy shall be repair or replacement of the product as expressly provided above.

The manufacturer's warranty will begin from the dealer's original purchase date if the product is not registered. To register a product, you are required to fill out the warranty registration form at airmaxeco.com/warranty. Warranty registration must be submitted directly to Airmax within 30 days of the end-user's purchase date.

***Degradation of solar panels not to exceed 2% in year one and 0.58% annually from years 2 to 30.**



Airmax, Inc.

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